

AUCTION

ONE SHIFT ULTRA CLEAN LATE-MODEL PRECISION MACHINE SHOP

Featuring: (11) Vertical Machining Centers as new as 2012; (15) CNC Lathes as new as 2012; CNC EDM new in 2014; Coordinate Measuring Machine new in 2014; Wide Selection of Precision Machine Accessories and Tooling; Plant Support Equipment; Forklifts; Jib Cranes; Air Compressors; Warehouse Equipment; Much More!



AS NEW AS
2012

2
AVAILABLE

CNC

VIEW OF DOOSAN MDL. DNM 500 VMCS



AS NEW AS
2007

3
AVAILABLE

CNC

VIEW OF DOOSAN DAEWOO DMV-4020 VMCS

At the Premises of
BGS INDUSTRIES

11155 Windfern Road, HOUSTON, TEXAS 77064
(See Directions on Back Page)

**AUCTION: THURS., NOV. 12
10:00 A.M.**

**BUYER'S PREMIUM:
15% ON-SITE
18% WEBCAST**

INSPECTION & DEMONSTRATIONS: Wed., Nov. 11
9:00 A.M. to 4:00 P.M. & Morning of Sale

On-Site Bidding in Houston, Texas or Bid Via Webcast at

BidSpotter.com



CNC

2012

DOOSAN PUMA 2600 CNC LATHE



2014

< **MITSUBISHI
MDL. MV2400S 5-AXIS
WIRE EDM**

> **ZEISS CONTURA G2
COORDINATE
MEASURING MACHINE**

*Read Partial
Terms and
Conditions
on Back Page
of Brochure*



2014

Sale Conducted By:

PLANT & MACHINERY INC.

AUCTIONEERS • APPRAISERS • LIQUIDATORS • REAL ESTATE

Ron Moore, Texas Lic. #7314

HOUSTON • DALLAS • ST. LOUIS

Headquarters:

1304 Langham Creek Drive, Suite 454
Houston, Texas 77084

PHONE: (713) 691-4401

FAX: (713) 672-7905

E-MAIL: pmi@pmi-auction.com
WEBSITE: www.pmi-auction.com

2012



CNC

DOOSAN MDL. DNM 500 VMC

2007



CNC

DOOSAN MDL. DMV4020 4-AXIS VMC

3 AVAILABLE

CNC VERTICAL MACHINING CENTERS

(2) DOOSAN MDL. DNM 500, new 2012 and 2010, Fanuc 1 Series CNC control, 21.25" x 47.24" tbl., 1,760-lb. max. tbl. load, 40" X, 21.25" Y and 20" Z-axis travels, 30-pos. ATC, CAT-40 spndl. taper, spndl. spds. to 8,000 RPM, 15 HP spndl. drive motor, chip conveyor, thru spndl. coolant system, S/N DNM5000644 (12/2010) w/Tsudakoma Mdl. RNA-250R CNC rotary tbl. w/Adjust-Tru 6-jaw chuck, S/N MV0010-001188 (1/2012).

**BUYER'S PREMIUM:
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(3) DOOSAN DAEWOO MDL. DMV 4020, as new as 2007, Fanuc 21i-MB CNC control, Tsudakoma Mdl. RNA-250R CNC rotary tbl. w/Adjust-Tru 6-jaw chuck, 30-pos. ATC, 40" X, 20" Y and 24.6" Z-axis travels, CAT-40 spndl. taper, spndl. spds. to 8,000 RPM, 15 HP spndl. drive motor, 19.6" x 40" tbl., 1,760-lb. max. tbl. load, chip conveyor, S/N AV512862 (1/2007) w/thru spndl. coolant system, S/N AV5E2503 (3/2006), S/N AV5E220 (9/2005).

(2) DAH LIH MDL. MCV-1500, new 1999 and 1996, Fanuc 18M CNC control, Tsudakoma Mdl. RB-300RC CNC rotary tbl. w/Adjust-Tru 6-jaw chuck, 26.8" x 67" tbl. working surface, 3,300-lb. max. tbl. load, 59" X, 25" Y and 27.6" Z-axis travels, 15 HP spndl. drive motor, 24-pos. ATC, CAT-50 spndl. taper, spndl. chiller unit, S/N 15000759 (12/1999), S/N 1350568 (7/1996).

(2) DAH LIH MDL. MCV-1020A, new 2001 and 2000, Fanuc 18M CNC control, Tsudakoma Mdl. RNCB-302R CNC rotary tbl. w/Adjust-Tru 6-jaw chuck, 26" x 49.2" tbl., 2,000-lb. max. tbl. load, 40" X, 21.65" Y and 22" Z-axis travels, CAT-50 spndl. taper, spds.: 35-3,500 RPM, 20-pos. ATC, 10 HP spndl. drive motor, S/N 10201819 (3/2001), S/N 10201735 (10/2000).

DAH LIH MDL. MCV-1020, new 1999 and 1995, Fanuc 18M CNC control, Tsudakoma Mdl. RNCB-302R CNC rotary tbl. w/Adjust-Tru 6-jaw chuck, 20-pos. ATC, CAT-50 spndl. taper, 20-pos. ATC, S/N 10201000 (12/1995), S/N 10201503 (5/1999).

CNC LATHES

DOOSAN PUMA MDL. 2600, new 2/2012, Fanuc OI CNC control, 30.7" sw. over bed, 24.8" sw. over saddle, 18.89" max. turning dia., 50.39" dist. btwn. centers, 3.38" spndl. hole, spds. to 3,500 RPM, 12-station vert. turret, 22 kW main spndl. motor, hyd. tailstock w/programmable body, 10" dia. 3-jaw thru hole chuck, tool presetter, chip conveyor, S/N ML0101-000477.

MORI SEIKI MDL. SL-253B/500, new 6/2002, Mori Seiki MSG-500 CNC control, 26.77" sw. over bed, 20.08" sw. over crossslide, 22.64" dist. btwn. centers, 15.35" max. turning dia., 19.09" max. turning length, 3.38" spndl. thru hole, spndl. spds.: 35-3,500 RPM, 20/24.8 HP spndl. drive motor, 10-station turret, hyd. tailstock, 10" thru hole hyd. chuck, tool presetter, chip conveyor, S/N SL25BF2630.

MORI SEIKI MDL. SL-253A/500, new 9/2000, Mori Seiki MSG-500 CNC control, 26.77" sw. over bed, 20.08" sw. over crossslide, 23.19" dist. btwn. centers, 15.35" max. turning dia., 19.29" max. turning length, 2.87" dia. spndl. thru hole, spndl. spds.: 40-4,000 RPM, 20/15 HP spndl. drive motor, 10-station vert. turret, hyd. tailstock, 10" dia. 3-jaw hyd. chuck, tool presetter, chip conveyor, S/N 1964.

INSPECTION & DEMONSTRATIONS:

Wednesday, November 11
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& Morning of Sale

2 AVAILABLE



CNC

DAH LIH MDL. MCV-1020A 4-AXIS VMC

2 AVAILABLE



CNC

DAH LIH MDL. MCV-1500 4-AXIS VMC



CNC

DAH LIH MDL. MCV-1020 4-AXIS VMC

2 AVAILABLE



CNC

DAH LIH MDL. MCV-1500 4-AXIS VMC

2 AVAILABLE



DOOSAN PUMA 2600 CNC LATHE



DOOSAN DAEWOO PUMA 240LC CNC LATHE



DOOSAN DAEWOO PUMA 300LC CNC LATHE



MORI SEIKI FL-2 CNC LATHE

CNC LATHES, CONTINUED

(3) DOOSAN DAEWOO PUMA MDL. 300LC, new 2005 and 2000, 22.44" sw. over bed, 14.57" sw. over saddle, 15.74" max. machining dia., 51.1" max. work length, 3.54" spndl. bore dia., spds.: 35-3,500 RPM, 18.5/22 HP spndl. drive motor, 10-station vert. turret, 12" dia. 3-jaw thru hole chuck, hyd. tailstock, tool presetter, chip conveyor, S/N P25L0274 (4/2000), w/Fanuc 18i-TC CNC control, S/N P30L2050 (11/2005) and S/N P30L2079 (12/2005) w/Fanuc 21i-TB CNC control.

DAEWOO PUMA MDL. 300B, new 10/2001, Fanuc 21i-TC CNC control, 22.44" sw. over bed, 14.57" sw. over saddle, 15.74" max. machining dia., 25.51" max. working length, 3.54" spndl. bore, spds.: 35-3,500 RPM, 18/22 HP spndl. drive motor, 12-station vert. turret, 10" thru hole chuck, tool presetter, hyd. tailstock, chip conveyor, S/N PM251080.

(2) DOOSAN DAEWOO PUMA MDL. 240LC, new 2006 and 2005, Fanuc 21i-TB CNC control, 22.44" sw. over bed, 15.74" sw. over saddle, 16.53" max. turning dia., 25.51" max. turning length, 3.54" spndl. thru hole, spndl. spds. to 3,500 RPM, 15/22 kW spndl. drive motor, 12-station vert. turret, 10" dia. 3-jaw thru hole chuck, hyd. tailstock, presetter, chip conveyor, S/N CT3001263 (2/2006), S/N CT300964 (3/2005).

MORI SEIKI MDL. SL-203/500, new 2/2000, Mori Seiki MSG-500 CNC control, 21.77" sw. over bed, 20.8" sw. over crossslide, 24.33" dist. btwn. centers, 15.35" max. turning dia., 2.87" spndl. thru hole, spds.: 40-4,000 RPM, 15/10 HP spndl. drive motor, 12-station vert. turret, hyd. tailstock, 8" dia. 3-jaw thru hole chuck, tool presetter, chip conveyor, S/N 1086.

SAMSUNG MDL. SL25/1000, new 2012, Fanuc 0i-TD CNC control, 20.47" sw. over bed, 13.78" sw. over crossslide, 44.3" dist. btwn. centers, 15" max. machining dia., 41.34" max. machining length, 3.9" spndl. thru hole, spds.: 35-3,500 RPM, 30/25 HP main drive motor, 10" dia. 3-jaw thru hole chuck, tool presetter, 12-station vert. turret, hyd. tailstock, chip conveyor, S/N 12A650118.

**AUCTION: THURS., NOV. 12
10:00 A.M.**



MORI SEIKI SL-253B CNC LATHE

At the Premises of
**BGS
INDUSTRIES**
11155 Windfern Rd.,
HOUSTON, TX 77064
(See Directions on Back Page)

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BidSpotter.com



MORI SEIKI SL-203 CNC LATHE

2012



CNC

SAMSUNG MDL. SL25/1000 CNC LATHE

CNC LATHES, CONTINUED

(2) **MORI SEIKI MDL. FL-2 FRONTIER**, new 1998 and 1997, Mori Seiki MGC-521 CNC control, 20.47" sw. over bed, 13.78" sw. over crossslide, 24.61" dist. btwn. centers, 14.96" max. turning dia., 20.87" max. turning length, 3.1" spndl. thru hole, spndl. spds.: 30-3,500 RPM, 10-station vert. turret, hyd. tailstock, 24.79/20 HP spndl. motor, 10" thru hole hyd. chuck, tool presetter, chip conveyor, S/N 8250 (9/1998), S/N 5115 (7/1997).

(2) **DOOSAN DAEWOO LYNX MDL. 220LC**, new 2012 and 2006, Fanuc 0i CNC control, 20" sw. over bed, 11.41" sw. over saddle, 12.59" max. turning dia., 12" max. turning length, 2.99" spndl. thru hole, spndl. spds. to 5,000 RPM, 12-station turret, hyd. tailstock, 15 HP main drive motor, tool presetter, 8" dia. 3-jaw thru hole chuck, chip conveyor, S/N ML0022-005557 (3/2012), S/N L2201579 (9/2006) w/parts catcher.

VERTICAL TURRET MILLING MACHINE

BRIDGEPORT, 9" x 48" tbl., pwr. feed, 2-axis D.R.O., chrome ways, variable spd., 2 HP motor, S/N BR252651.

TOOLROOM EQUIPMENT

ZERO BLAST AND PING MDL. BNP65-600RNDP BLAST CABINET, new 2002, glove box design, recirculating abrasive system, cabinet style dust collector, S/N 51841.

JET MDL. GHB1340A GAP BED ENGINE LATHE, 13" sw., 40" dist. btwn. centers, 3-jaw chuck, spds.: 70-2,000 RPM, S/N 0650006.

(3) **ASSORTED PEDESTAL GRINDERS**, on fabricated stands.

MIST COLLECTORS

(5) **AIRFLOW SYSTEMS MDL. MP14-BI-PG6-EXT-DOP-DL**, new 2006, fabricated metal stand, assorted spiral duct.

2012



CNC

DOOSAN DAEWOO LYNX 220LC CNC LATHE

5-AXIS WIRE EDM MACHINE

MITSUBISHI MDL. MV2400S, new 2014, 41.33" x 32.28" x 12" max. workpiece size, 3,300-lb. max. wt., 23.62" X, 15.74" Y, 12" Z travels, extended U & V axis, intelligent auto-threader, chiller, wide angle flush cups, scrap chopper, S/N 53DM2393.

2006

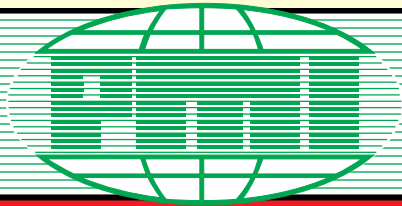


CNC

DOOSAN DAEWOO LYNX 220LC CNC LATHE

2014





AUCTION

AUCTION: THURSDAY, NOVEMBER 12 • 10:00 A.M.

BUYER'S PREMIUM: 15% ON-SITE • 18% WEBCAST

**On-Site Bidding in Houston, Texas
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BRIDGEPORT VERTICAL TURRET MILL



PARTIAL VIEW OF MACHINING CENTER TOOLING



CABINETS FULL OF CUTTING TOOLS

At the Premises of
BGS INDUSTRIES
11155 Windfern Road, HOUSTON, TEXAS 77064
(See Directions on Back Page)



JET 13" X 40" ENGINE LATHE

PRECISION MACHINE ACCESSORIES
HUNDREDS OF HIGH QUALITY CAT-50 AND CAT-40 TAPER TOOLHOLDERS OF EVERY DESCRIPTION, SPRING COLLETS, CAT-50 RIGHT ANGLE MILLING ATTACH., KURT ANGL-LOK MILLING VISES, (14) 6-JAW ADJUST-TRU SCROLL CHUCKS, CLAMPING KITS, ASSORTED HAND TOOLS MUCH, MUCH MORE!
EXPENDABLE TOOLING
WIDE ARRAY OF INDEXABLE CARBIDE TURNING TOOLS, BORING BARS, INDEXABLE DRILLS, CUT-OFF AND GROOVING TOOLS, THOUSANDS OF CARBIDE INSERTS, FACE MILLS, SOLID CARBIDE & COATED ENDMILLS, DRILLS OF EVERY DESCRIPTION, REAMERS, SPECIALTY CUTTERS, (THE ABOVE IS NEATLY SORTED IN ROLLER DRAWER TOOL CABINETS, AND WILL BE OFFERED BY THE DRAWER).



PARTIAL VIEW OF TURNING TOOL HOLDERS



PARTIAL VIEW OF TURNING TOOL HOLDERS

INSPECTION & DEMONSTRATIONS
Wednesday
November 11
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& Morning of Sale



6-JAW ADJUST-TRU CHUCKS



KURT MILLING VISES



RIGHT-ANGLE MILLING ATTACHMENT

2014



COORDINATE MEASURING MACHINE

ZEISS CONTURA MDL. G210/12/6, AKTIV, new 2/2014, Vast probe system, R&R fixtures CMM fixture plate, assorted set-up hardware, MSR multi-sensor probe rack, computer, S/N 201402504234.

PROXY BIDS

If you cannot attend this sale we will bid on your behalf. Contact Houston office at (713) 691-4401 for instructions, or go to our website at www.pmi-auction.com.

OPTICAL COMPARATOR

MITUTOYO MDL. PH-14LS, 14" screen, 10X lens, Quadra-Chek D.R.O., assorted screens, Code No. 172-804A, S/N 010118.



PRECISION INSTRUMENTS

BROWN & SHARPE TESA MICRO-HITE 600 DIGITAL HEIGHT GAUGE, new 2006, S/N 2H0030; RENISHAW MDL. QC20-W BALL BAR SYSTEM; PRECISION GROUND BLOCKS; DIAL-TYPE HT. GAUGES; MITUTOYO GAUGE BLOCKS; HAWKEYE RADIANT BORESCOPE; MITUTOYO DIAL TEST INDICATORS; RING AND PLUG GAUGE SETS; S&T ANALOG MICROMETER BORE GAUGES from 1/2" to 2" cap.; TREMENDOUS ASSORTMENT OF MICROMETERS; MITUTOYO DIAL BORE GAUGE SETS from .7" to 6" cap.; BLADE MICROMETERS; GAUGE BLOCK SETS; VERNIER CALIPERS up to 48"; DIAL TYPE CALIPERS; DIGITAL MICROMETERS up to 3"; DIGITAL DEPTH MICROMETER; MICROMETER STANDARDS; PIN GAUGE SETS.



VIEW OF PRECISION INSTRUMENTS



VIEW OF PRECISION INSTRUMENTS



PRECISION INSTRUMENTS



ZERO BLAST CABINET



VIEW OF PRECISION INSTRUMENTS



On-Site Bidding in Houston, Texas or Bid Via Webcast at BidSpotter.com

AUCTION

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BGS INDUSTRIES
 11155 Windfern Road, HOUSTON, TEXAS 77064
(See Directions on Back Page)

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 NOVEMBER 12
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2010

TOYOTA 10,000-LB. CAP. FORKLIFT



2006

YALE 5,000-LB. CAP. FORKLIFT



NISSAN 3,300-LB. FORKLIFT

FORKLIFTS

TOYOTA 10,000 CAP. MDL. 7FGCU45, new 2010, LPG, 92" triple stage mast, 187" lift ht., cushion tires, 72" forks, S/N 71669.

YALE 5,000 LB. CAP. MDL. GLC050VXNVSE085, new 2006, LPG, 85" triple stage mast, 195" lift height, cushion tires, side shift, 42" forks, S/N A910V06548D.

HYSTER 5,000 LB. CAP. MDL. S50FT, new 2006, LPG, 83" triple stage mast, 189" lift ht., cushion tires, side shift, 42" forks, S/N F187V07545D.

HYSTER 4,000 LB. CAP. MDL. S40FTS, new 2008, LPG, 83" triple stage mast, 187" lift ht., cushion tires, side shift, 42" forks, S/N E010V02884F.

NISSAN 3,300-LB. CAP. MDL. NF01A15, LPG, 48" forks, cushion tires, S/N NF01-023204.

FREE STANDING PEDESTAL JIB CRANES

ANCHOR 1 T. X APPROX. 10' REACH, Budget 1 T. elec. chain hoist w/pendant control, S/N A5945.

ANCHOR 1/4 T. X APPROX. 10' REACH, Budget 1/4 T. elec. chain hoist w/pendant control.

AIR SYSTEMS

QUINCY MDL. QR370 RECIPROCATING AIR COMPRESSOR, new 2011, dual 15 HP heads mtd. to 250 gal. horiz. tank, S/N 191744.

(2) INGERSOLL RAND RECIPROCATING AIR COMPRESSORS, 10 HP motor, 35 CFM, 120 gal. horiz. tank, S/N 0101170371 (Mdl. T30), S/N 0109180209 (Mdl. 254).

INGERSOLL RAND MDL. 2340L5-V, new 2014, 14 CFM, 5 HP drive motor, 60 gal. vert. tank, tank mtd., S/N CBV308149.

QUINCY MDL. QPHT50 NON-CYCLING REFRIGERATED AIR DRYER, 50 SCFM cap., S/N N.A.

MANCHESTER TANK 400 GAL. CAP. VERTICAL RECEIVER TANK, new 2011, vert. air receiver.



ANCHOR 1 T. JIB CRANE

**BUYER'S PREMIUM:
 15% ON-SITE • 18% WEBCAST**



RECIPROCATING AIR COMPRESSORS



2014

**INGERSOLL RAND
 TANK-MOUNTED
 AIR COMPRESSOR**

PLANT & MACHINERY INC.

AUCTIONEERS • APPRAISERS • LIQUIDATORS • REAL ESTATE

P.O. Box 19100
Houston, TX 77224-9100

DATED MATERIAL - PLEASE DELIVER



PUBLIC INVITED

AUCTION: THURS., NOV. 12 • 10:00 A.M.

ONE SHIFT ULTRA CLEAN LATE-MODEL PRECISION MACHINE SHOP

Featuring: (11) Vertical Machining Centers as new as 2012; (15) CNC Lathes as new as 2012; CNC EDM new in 2014; Coordinate Measuring Machine new in 2014; Wide Selection of Precision Machine Accessories and Tooling; Plant Support Equipment; Forklifts; Jib Cranes; Air Compressors; Warehouse Equipment; Much More!



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OR EQUIPMENT BUYER**

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Permit No. 17



DIRECTIONS

FROM HOUSTON'S BUSH INTERCONTINENTAL AIRPORT: Take Beltway 8/Sam Houston Toll Road west to the exit for Gessner Road. Stay on frontage road through Gessner light and the next street on the right is Windfern Road. Turn right and the entrance to the Windfern Business Park is ahead on your left. Proceed to the back of the complex and follow auction signs.

LODGING

BEST WESTERN PLUS SAM HOUSTON INN & SUITES
8049 North Sam Houston Pkwy. W, Houston, Texas 77064
..... (281) 970-7777

STAYBRIDGE SUITES HOUSTON WILLOWBROOK
10750 North Gessner Drive, Houston, Texas 77064
..... (281) 807-3700

UNABLE TO ATTEND?

Bid on-line in real time at BidSpotter.com

TO PARTICIPATE YOU MUST:

1. Register at www.BidSpotter.com. Use the link to BidSpotter on PMI's website calendar. DO IT NOW.
2. Either send wire transfer, or, overnight delivery service a cashier's check deposit in the amount of \$3,000 (U.S. Bidders) or \$10,000 (Foreign Bidders) to:
Plant & Machinery Inc.
1304 Langham Creek Drive, Suite 454, Houston, TX 77084
Wire transfer instructions can be found at pmi-auction.com
You must be registered and have your deposit in the hands of Plant & Machinery, Inc. at least 24 hours prior to the start of the auction. Failure to register and/or failure to send your deposit to Plant & Machinery, Inc. may disqualify you from bidding. **DON'T WAIT.**

If you need assistance, don't hesitate to call (713) 691-4401.
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A 15% Buyer's Premium Will Apply On-site.
An 18% Buyer's Premium Will Apply to Webcast Bids. See Above Rules for Participation.

Everything will be sold to the highest bidder or bidders for cash in accordance with the auctioneer's Customary Terms of Sale, copies of which will be posted on the premises.

ALL PAYMENTS MUST BE MADE BY CASH, CASHIER'S CHECK, WIRE TRANSFER OR COMPANY CHECK WITH BANK LETTER GUARANTEEING PAYMENT TO PLANT & MACHINERY INC.

Here is an example of what your letter should be: *Mr. "Customer Name" is a customer of this bank. This bank will guarantee unqualified payment to PMI on the account listed herein up to the amount of \$_____. This letter is good until December 14, 2015.*

In default of payment of bills in full within the time therein specified, the Auctioneer in addition to all other remedies allowed by law, may retain all monies received as deposit or otherwise, as liquidated damages. All items must be removed by the time announced at the start of the sale.

Lots not paid for and/or removed within the time allowed may be resold at public or private sale without further notice, and any deficiency, together with all expenses and charge of resale, will be charged to the defaulting purchaser.

The buyer acknowledges that he or an agent has inspected all of the assets upon which he will be bidding and/or does purchase.

Buyer agrees to accept assets purchased "AS IS," WITH "ALL FAULTS" AND "WITH REMOVAL AT BUYER'S RISK AND EXPENSE." THE AUCTIONEER EXPRESSLY DISCLAIMS ON THE PART

OF THE AUCTIONEER AS AGENT AND THE SELLER, ANY WARRANTY AS TO FITNESS OR USABILITY OF ALL THE ASSETS, AND THE BUYER EXPRESSLY WAIVES ANY CLAIM IN RESPECT TO ANY POSSIBLE FUTURE USE OF ANY ASSET PURCHASED FOR ANY PURPOSE WHATSOEVER.

The buyer does hereby assume and does agree to indemnify and hold the auctioneer harmless from any future claim which shall pertain to the fitness or use of that asset as being purchased. Riggers, movers, electricians and buyers performing work at the Auction Site must provide PMI with evidence of insurance. The insurance coverage must be at a level acceptable to PMI and to the seller. PMI reserves the right to withdraw items, alter the order of the sale, accept bids from the seller, and group lots as it may deem appropriate. This auction may include consignment items.

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These terms and conditions may be modified or supplemented by language in the catalog available at the sale site or by announcement at the start of the sale. Bidders should be attentive to those announcements and to the catalog language.